



MAY NEWSLETTER 2021



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With temperatures changing, now is a good time to review drying times

"THE 15 DEGREE RULE"

ESTABLISHES 70 DEGREES AND 50% RELATIVE HUMIDITY AS THE STANDARD TEMPERATURE FOR PAINT DRYING TIMES AS PER LABEL INSTRUCTIONS.

FOR EVERY 15 DEGREES **ABOVE** 70 DEGREES, DRY TIME & POT LIFE IS CUT IN HALF!

FOR EVERY 15 DEGREES **BELOW** 70 DEGREES DRY TIME & POT LIFE IS DOUBLE!

NOTES TO REMEMBER: **THIN** PAINT DRIES FASTER THAN **THICK** PAINT!

TWO COMPONENT CROSS LINKING STOPS **BELOW** 60 DEGREES!

No Etch Primer Under Epoxy!

When planning to paint bare metal with an epoxy, make sure you are applying the epoxy directly to properly cleaned and sanded bare metal. Do not use an etch primer. Residual acid from the etch primer can interfere with the proper curing of the epoxy. This may lead to extended dry times, potential blistering and even adhesion failure.

Always follow the recommendations on the product data sheets for best results! Your paint job will be better for it.



Scangrip UV Curing Gun

Extremely powerful, rechargeable LED UV Cold Curing light with long operation time designed for larger cure areas.

Handy & cost-reducing

No heat is produced on the panel or the paint during the curing.

Allows curing of plastic parts or any heat sensitive material.

Sanding and polishing can be done immediately after the curing is completed.

Ask your ABS rep for more information.

AUTO BODY SUPPLY

Will be closed on Monday, May 31st

